



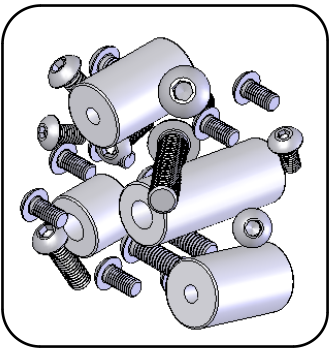
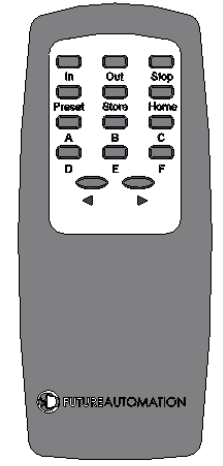
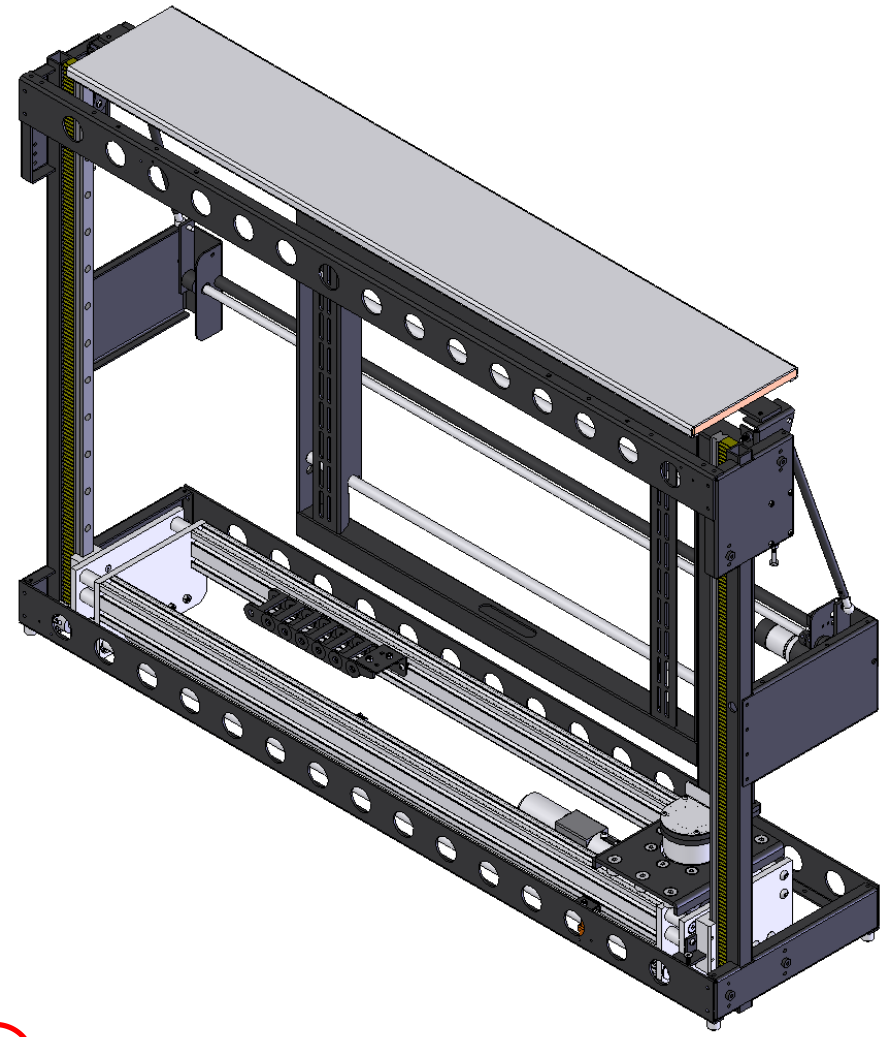
1 IR  
Remote Control

## Your Pack Should Contain

1 PLH -

Plasma Lift Hinge  
Mechanism

Suitable for  
26" to 50"  
screens

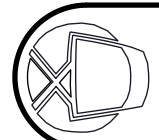


1 Standard PL  
Fixtures Pack

The contents  
of which can be  
found on Sheet 17

**WARNING**  
It is the responsibility of  
the installer to warn all  
potential end users of  
the dangers of interfering  
with mechanisms during  
operation

**IMPORTANT**  
Mechanisms which lift  
or move weights need  
to be checked on a  
yearly basis for any  
damage which may  
result in an accident





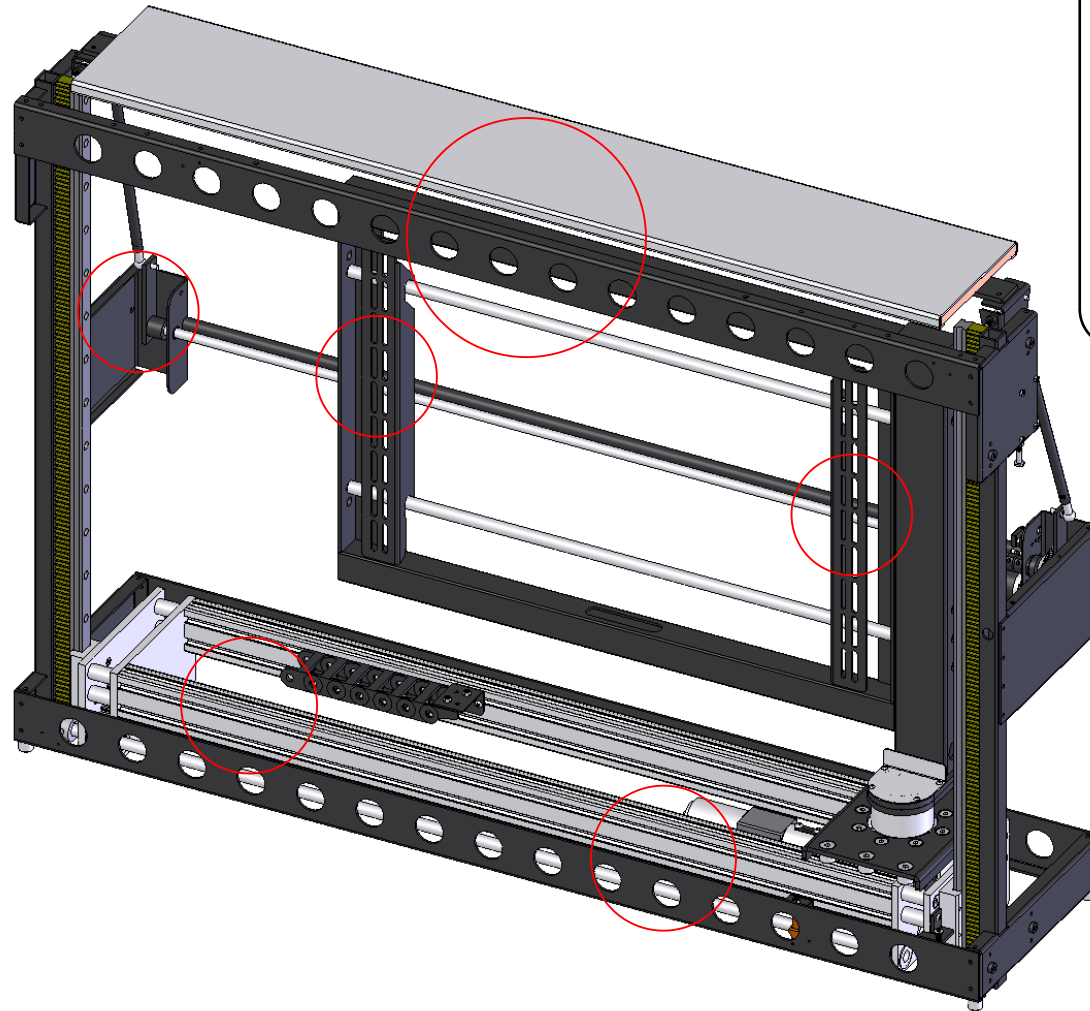
## Stage 1

### Check The Operation Of The Mechanism

Firstly, remove the cable ties that keep the mechanism safe and secure during transit. There are usually 6 ties in various locations.

However, on some models there may be more than 6 cable ties.

Once all the cable ties have been removed, then the mechanism can be powered up and tested.



## CONTROLS

Connect the supplied IR remote and check that the mechanism operates correctly before continuing with the installation.

**OUT:** Reveal Screen

**IN:** Hide Screen

**STOP:** Stops Mechanism

See SHEET 11 for further controls

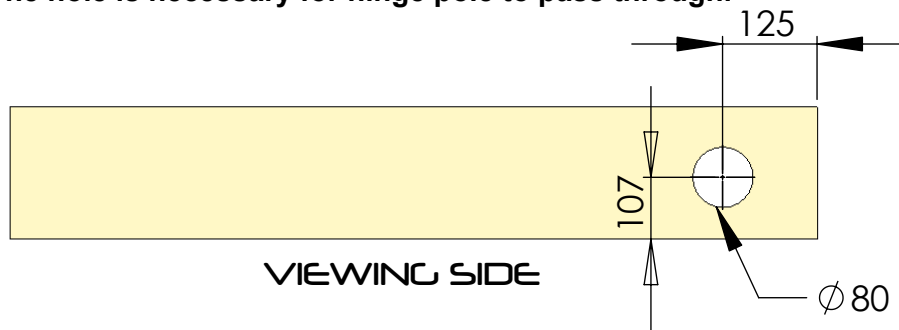




## Stage 2

### Fitting Flap And Base To Mechanism

The hole is necessary for hinge pole to pass through.



The 6mm flap and the base should be made as part of the cabinet.

The surface of the flap should be varnished or painted to prevent warping.

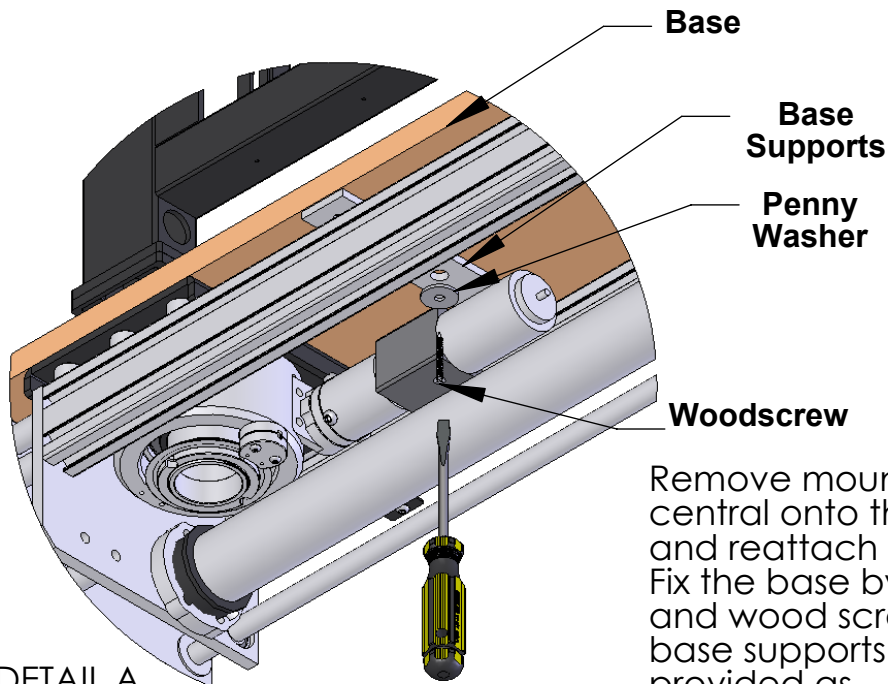
Take care when fixing the surfaces together. Place the objects on a flat surface to make sure the edges are properly aligned when they come into contact.

Try to use as many self adhesive pads as possible to get the most secure fixture.

#### FIXING

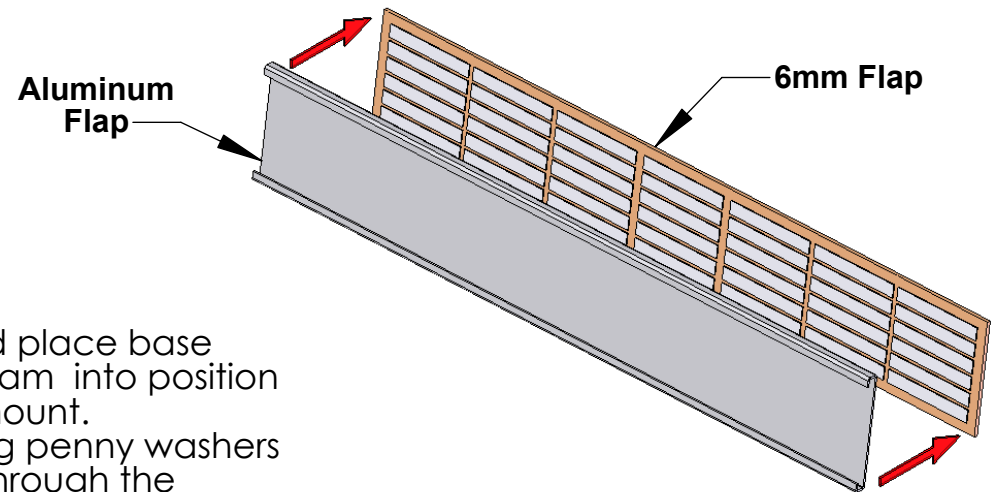
Make sure the base panel lines up squarely, directly on top of the lifting beam.

Consult **PLH TECHNICAL SHEET** before fabricating any flaps or base panels.



DETAIL A  
 SCALE 1 : 5

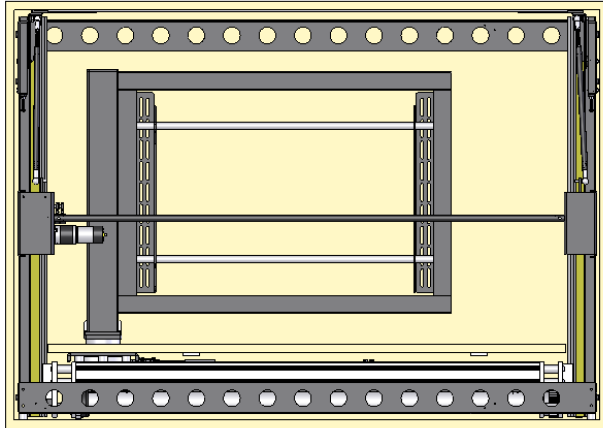
Remove mount and place base central onto the beam into position and reattach the mount. Fix the base by using penny washers and wood screws through the base supports provided as shown in Detail A





## Stage 3

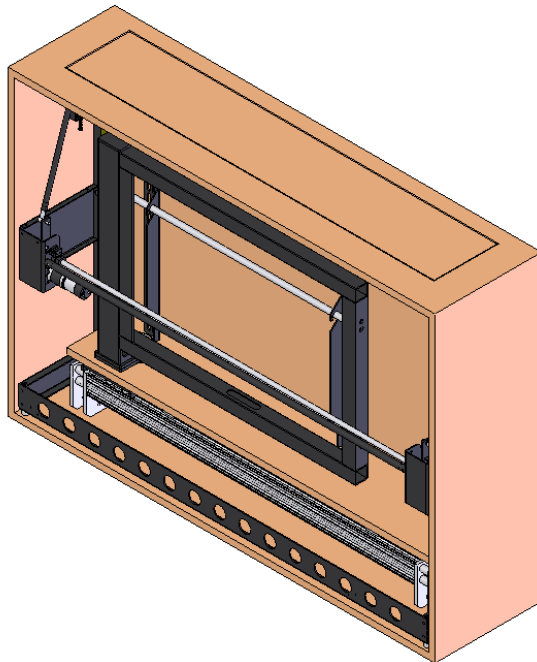
### Fixing The Lift In The Cabinet



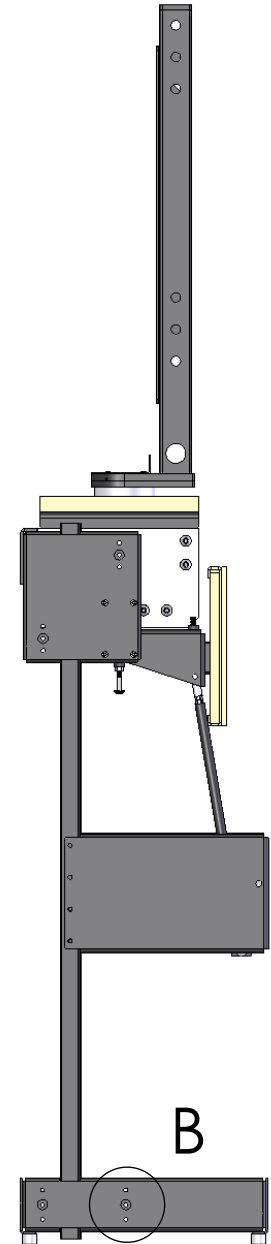
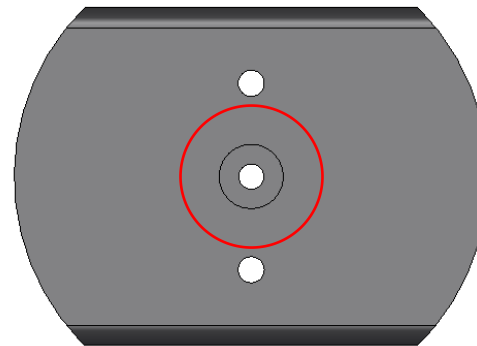
Place the mechanism within the cabinet. Raise the beam to the top and guide the base carefully through the opening in the top.

With the base properly located, use the 8 pointed screws supplied, 4 on each side, to pin the mechanism in place, fixing its position left and right. These 8 screws should be screwed through the middle hole of each of the clusters of 3, shown below right.

With the lift fixed in position, use 8 wood screws on each side to secure the lift to the cabinet.

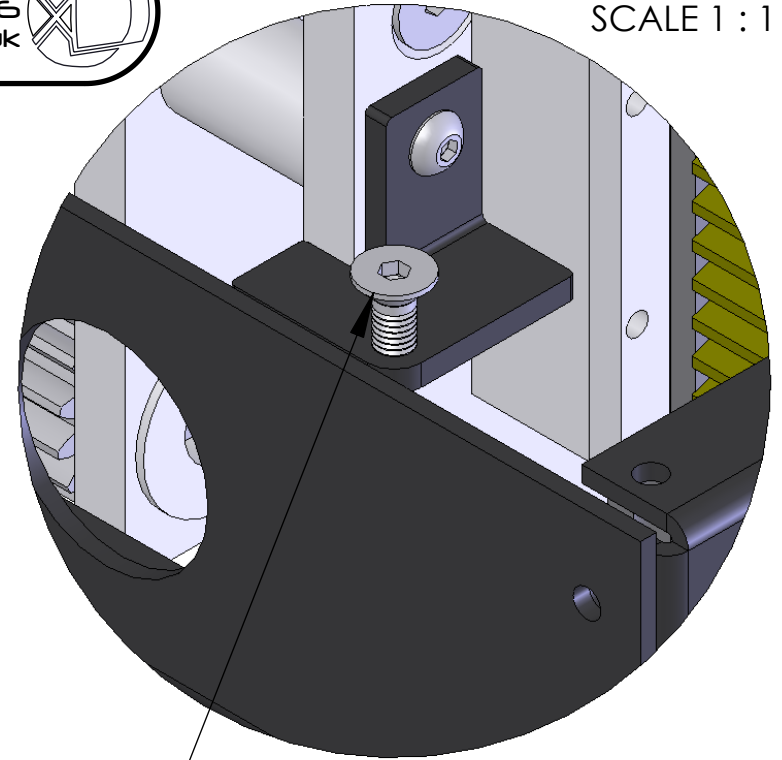
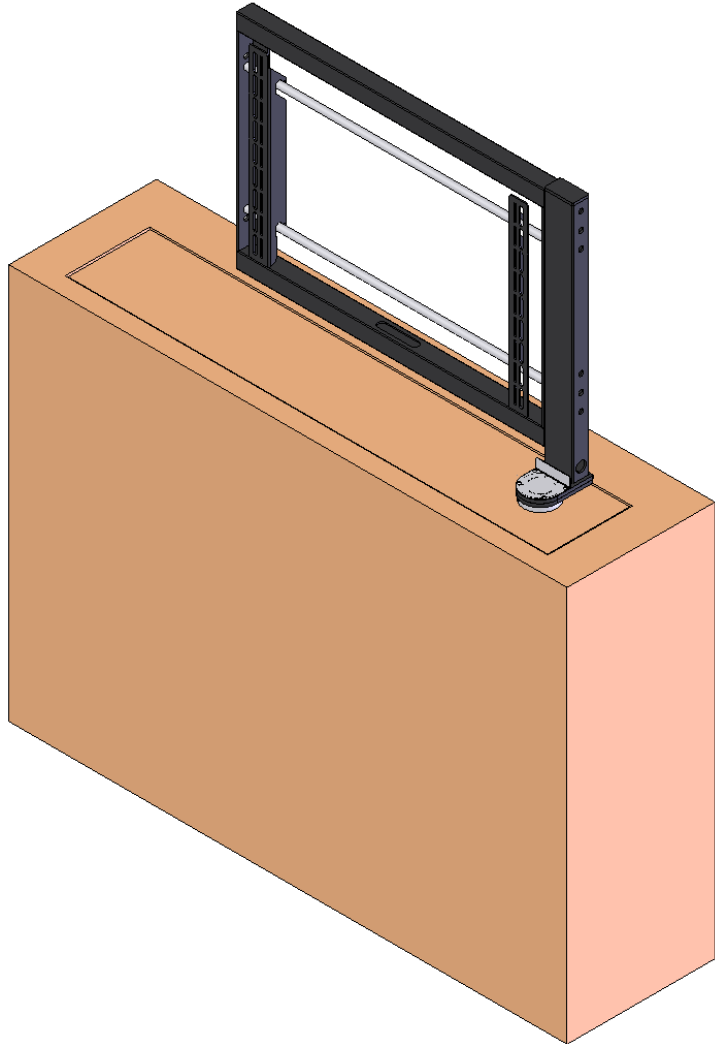


DETAIL B  
SCALE 2 : 3





**Stage 4**  
**Adjusting Base Panel Height**



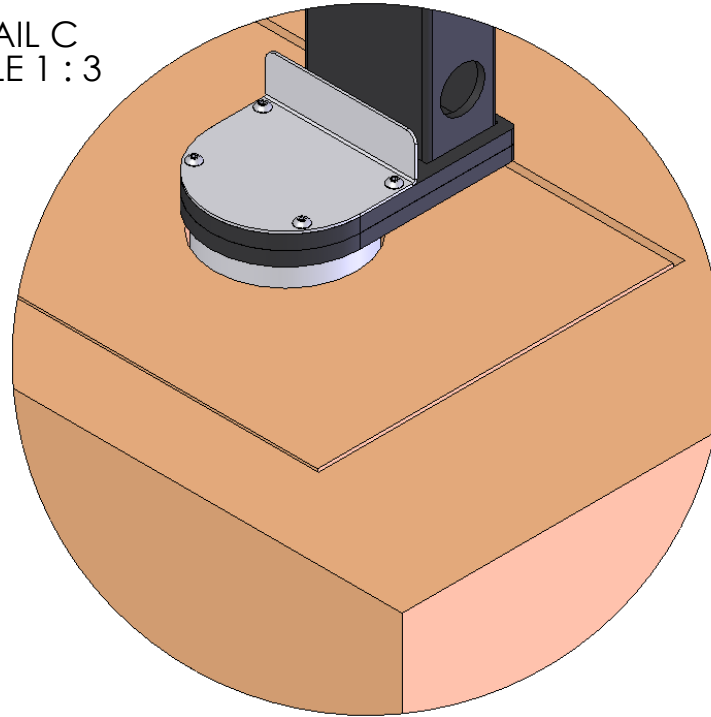
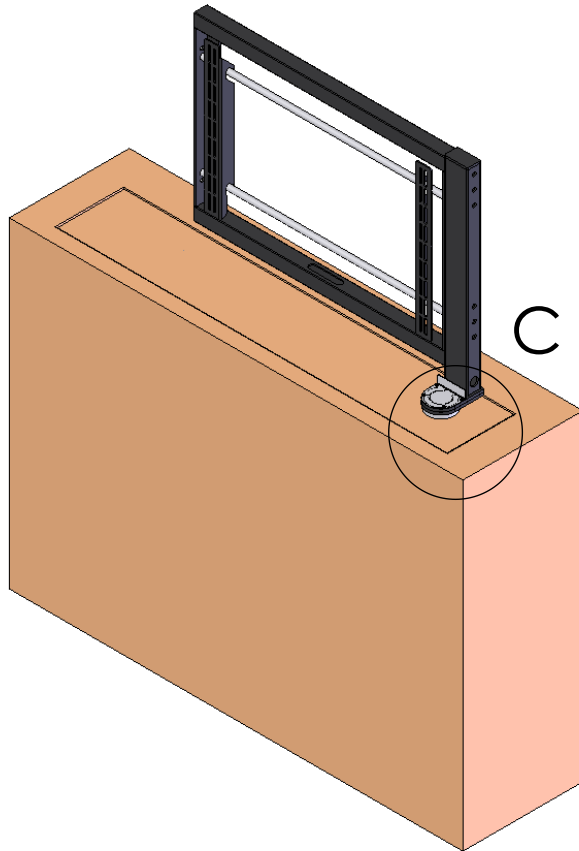
By adjusting the screw up and down, you can adjust the stop height of the beam, and also the base panel.





**Stage 5**  
***Positioning The Base Panel***

DETAIL C  
SCALE 1 : 3



There should be a gap of about 3mm around the edges of the base panel to the cabinet.

See Stage 2 for instructions on fixing the base.

**CABLES**

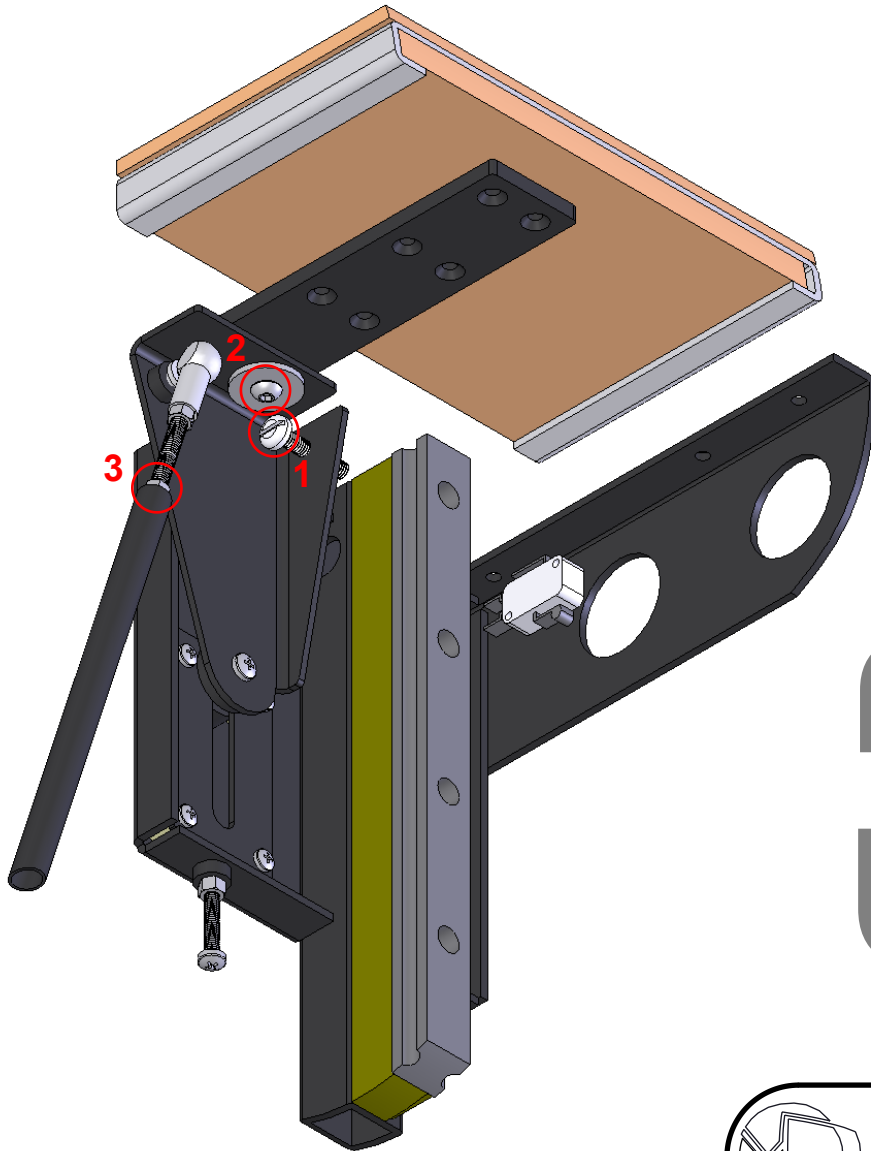
The cables for the screen should pass up through the pole up to behind the plasma screen.





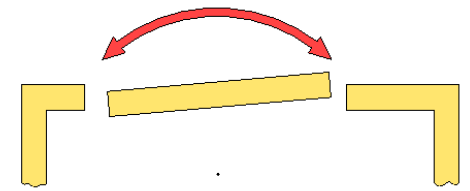
## Stage 6

### Adjusting The Flap-Up Position



# 1

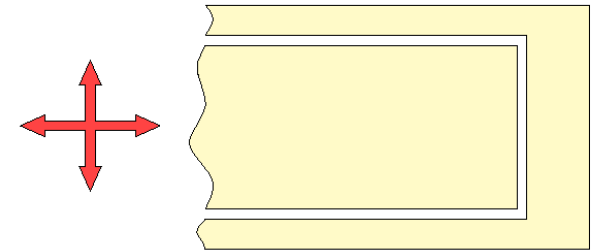
#### CABINET TOP - SIDE VIEW



By adjusting the white screw, at each side of the lift, you can adjust the tilt of the flap.

# 2

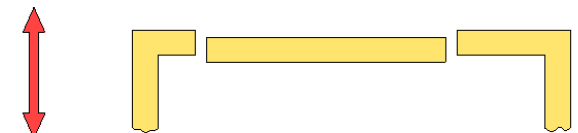
#### CABINET TOP - PLAN VIEW



By loosening the M6 bolts on each side under the flap, you can adjust the position of the flap in the hole in the cabinet top. Aim for a 3mm gap all round.

# 3

#### CABINET TOP - SIDE VIEW



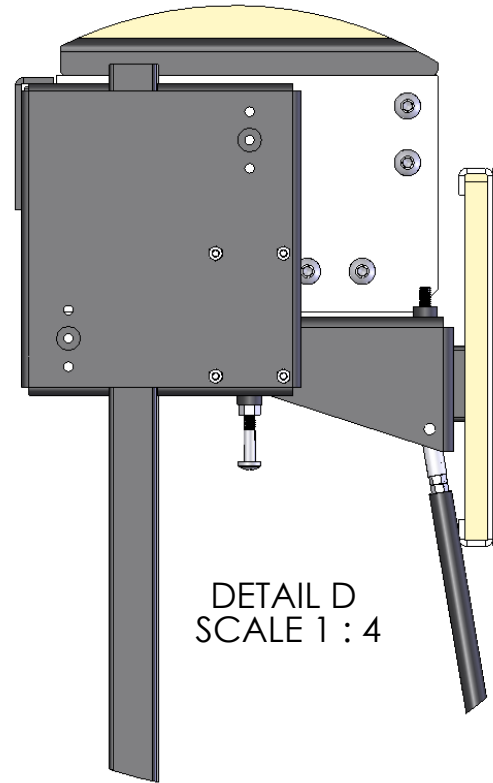
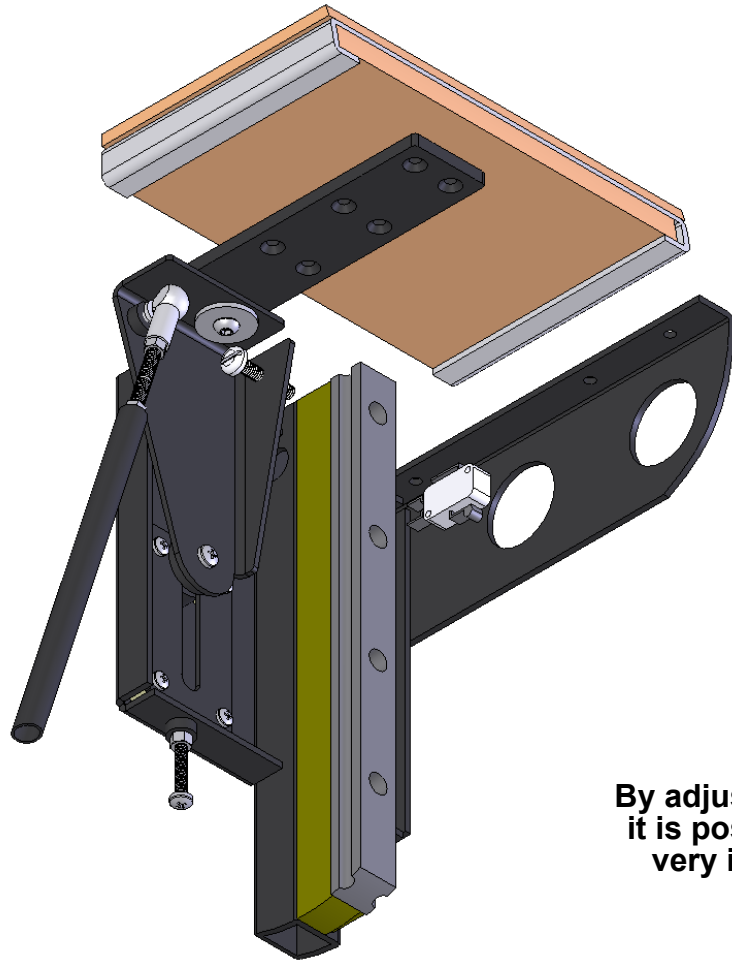
By winding the push rods on each side, you can adjust the height of the flap in order to get it level with the cabinet top. Be sure to lock the nut securely once adjusted. Make sure the black plate does not touch the inside of the cabinet. This can cause strain on the motor, leading to failure.



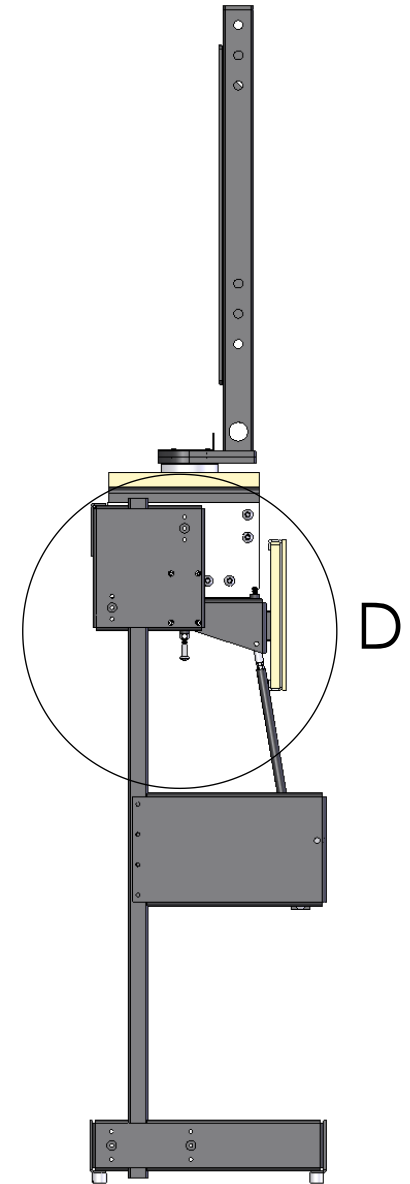




**Stage 7**  
Checking Flap Down Position



DETAIL D  
SCALE 1 : 4



By adjusting the bolts under each flap arm as circled, it is possible to alter the angle the flap opens to. It is very important that when the flap is open, it rests in a vertical position, as shown above.





## CABLES

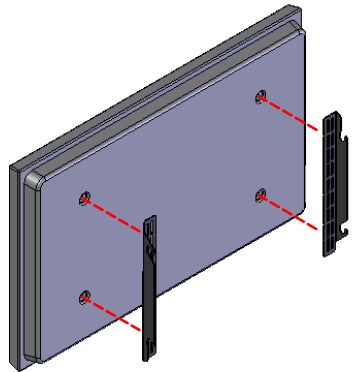
When the screen is in the home position, pass the cables through into the cabinet.

Once inside locate the cable management system as circled in the drawing. The cables can be pushed inside to keep them neat within the cabinet

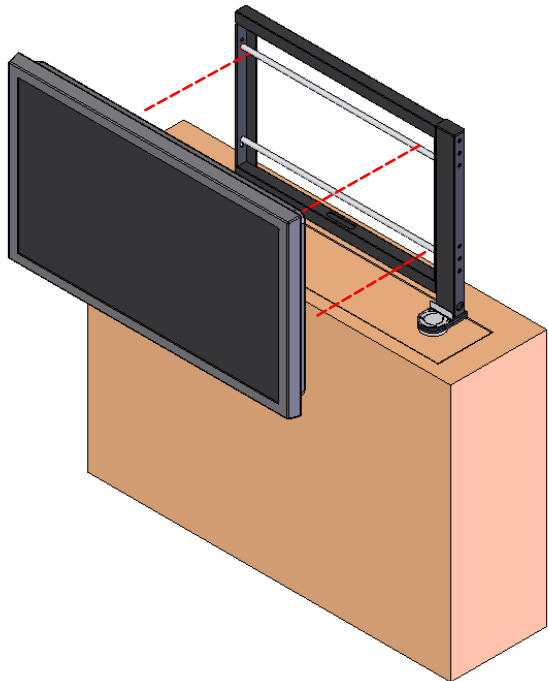
## Stage 8

### Fixing the screen to the lift

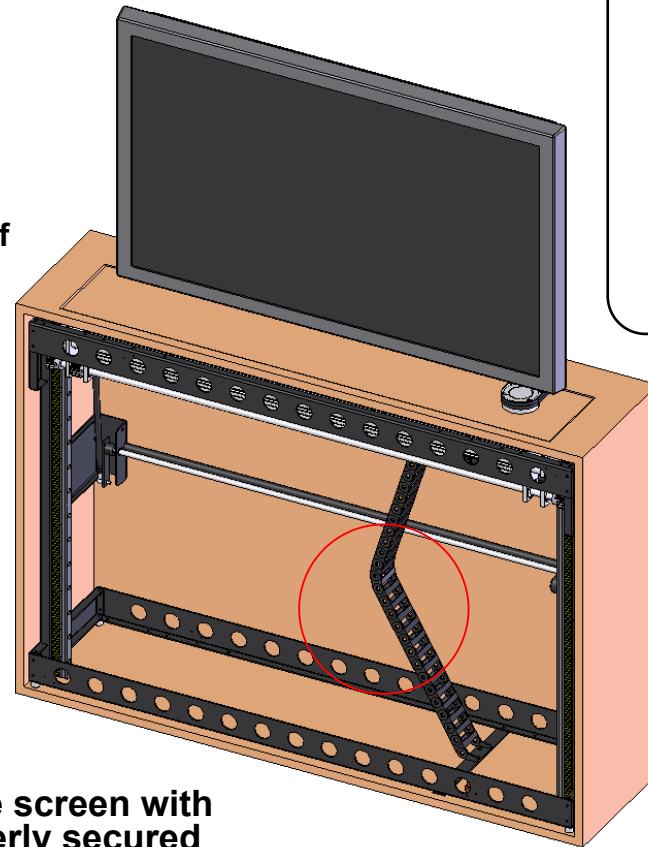
Simply mount the screen on to the mount supplied with your mechanism. The example below shows a Group A framework.



Place screen down carefully onto a flat surface, remove uprights from the mount and bolt onto the back of the screen.



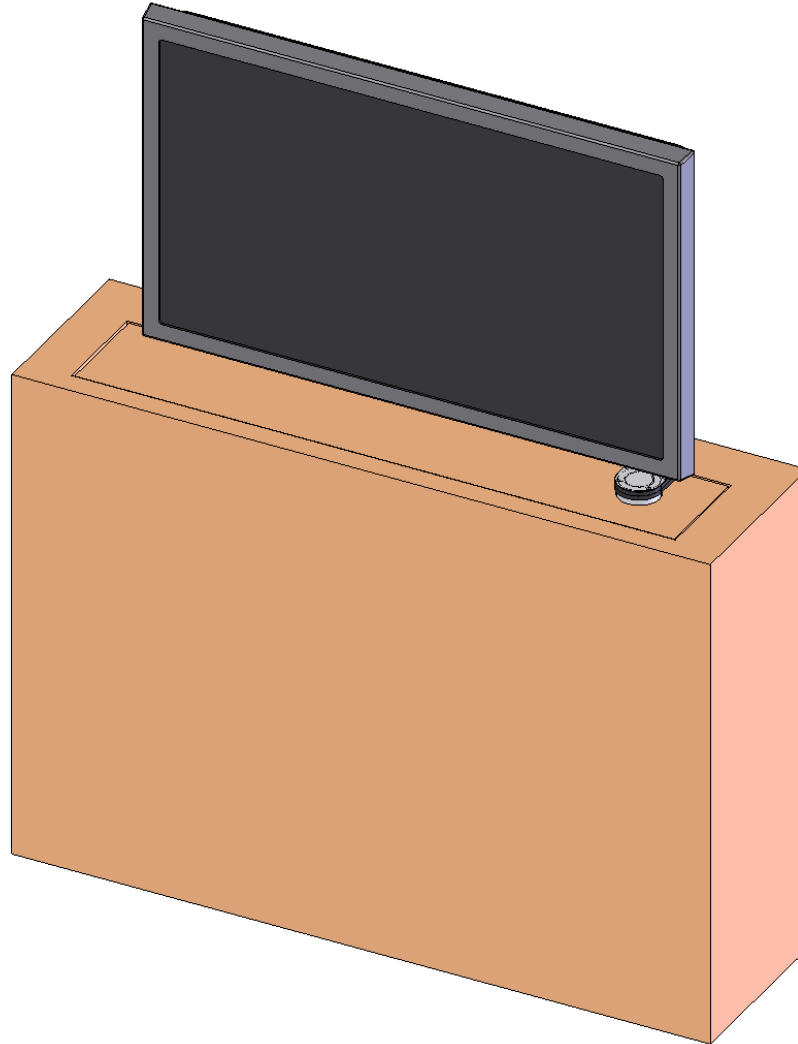
Carefully hook the screen with the uprights properly secured back onto the mounting frame and position.





## Stage 9

### Run The Mechanism



#### RUNNING THE MECHANISM

It is very important that once the mechanism is set up, the lift is run up and down a number of times and that grease is applied to the racks.

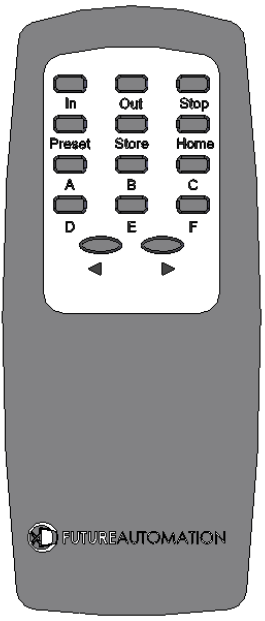
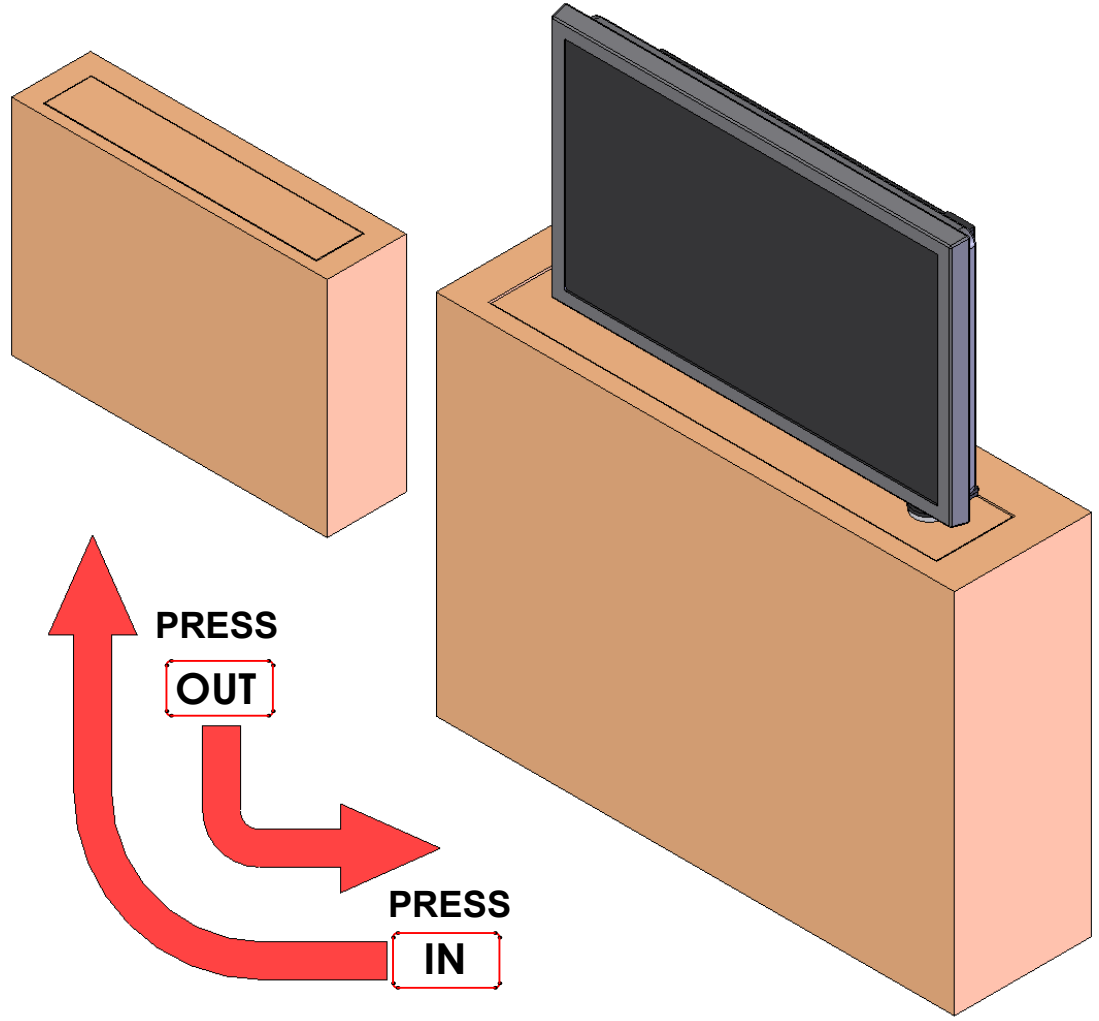
It may then be necessary to re-adjust the height of the lifting beam, as first discussed in Stage 4 of these instructions.





## Stage 10

PLH mechanisms are all factory set to rotate 45°



### REMOTE CONTROLS

**IN**  
Takes the screen inside the cabinet.

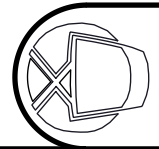
**OUT**  
Takes the screen out of the cabinet and rotates 90°

**STOP**  
Stops mechanism at any time

**PRESET**  
Screen goes to learnt position.

**STORE**  
Programs current screen position to learnt position.

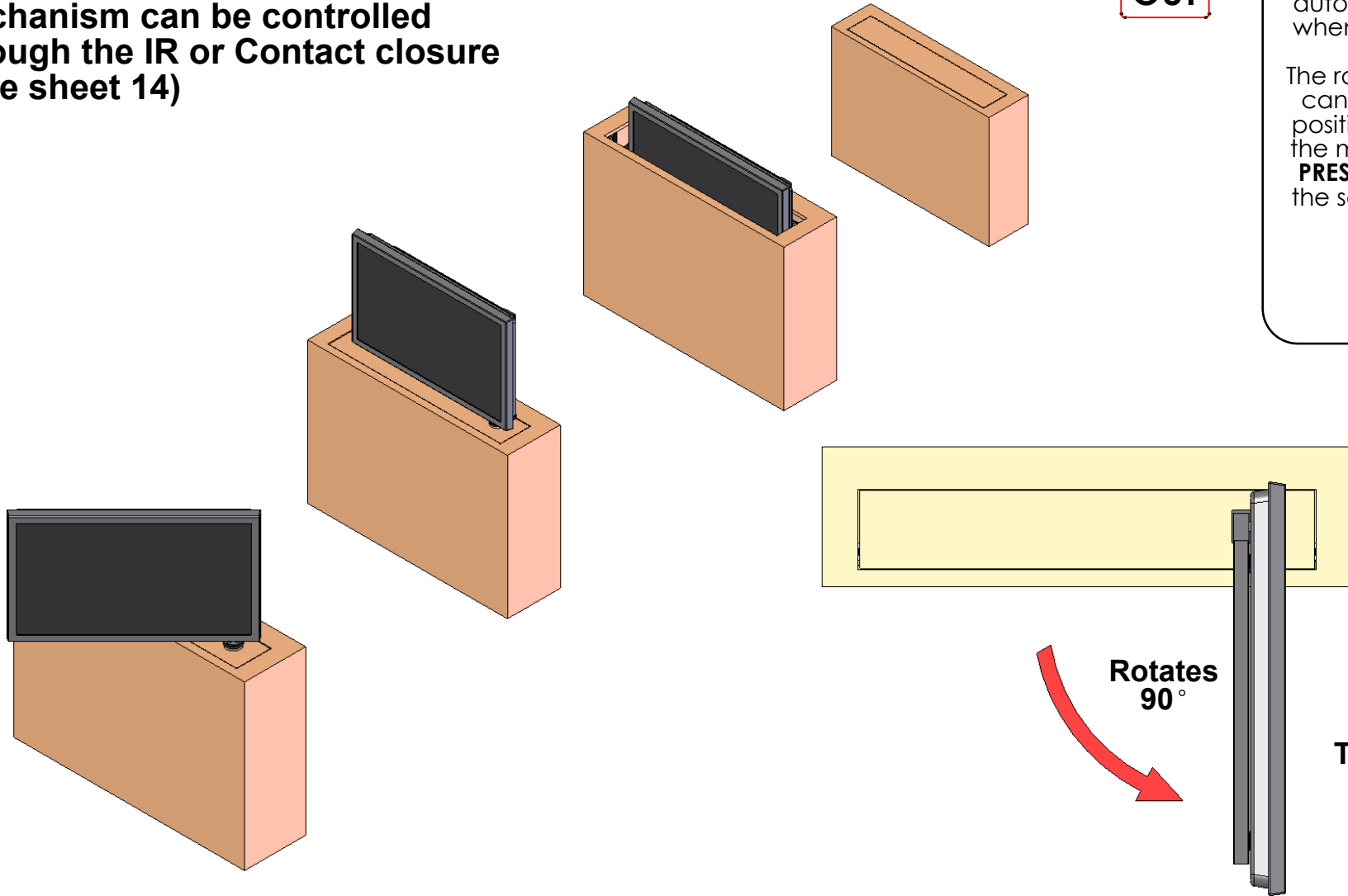
**HOME**  
Takes screen to forward facing position when screen is already in an angled position.





## Controlling The Mechanism

Mechanism can be controlled through the IR or Contact closure ( see sheet 14)



**PRESS**  
**OUT**

### Position Options

When the **OUT** button is pressed on the remote the screen will appear from the cabinet and automatically rotate 90° when it reaches the top.

The rotation of the screen can be stopped and a position can be stored in the memory so when the **PRESET** button is pushed the screen will go to that position.

Rotates  
90°

**PRESS**  
**STORE**

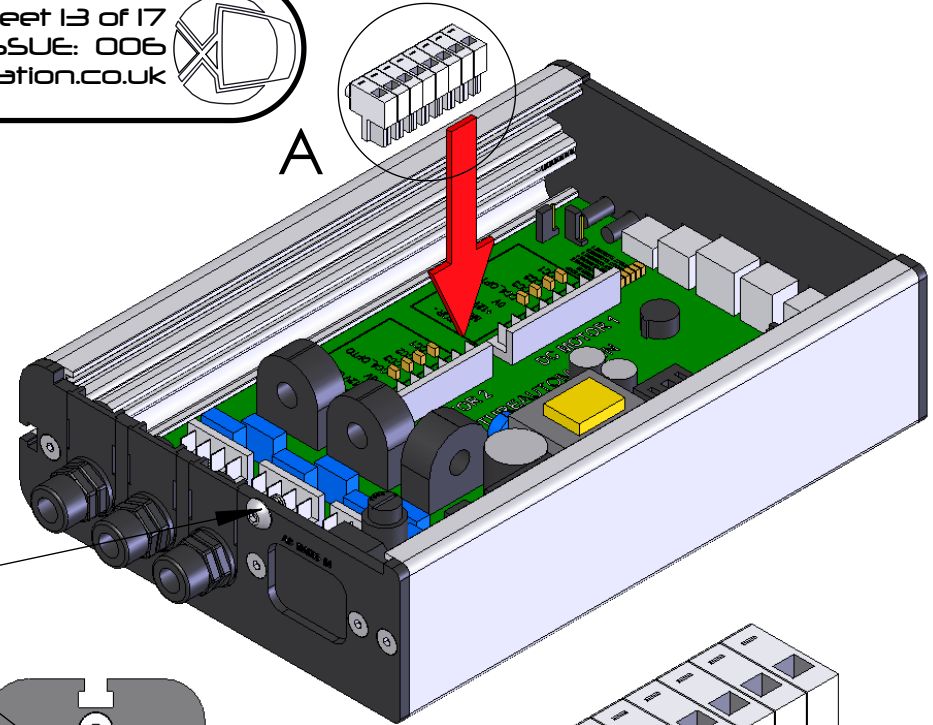
To store a position in the memory



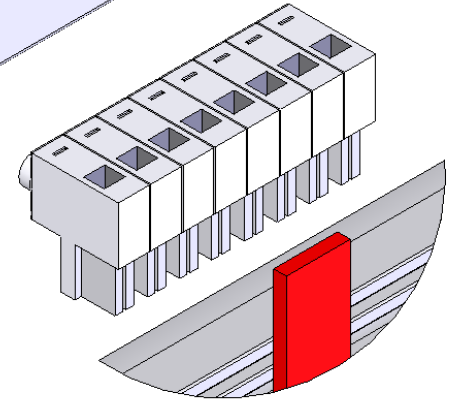
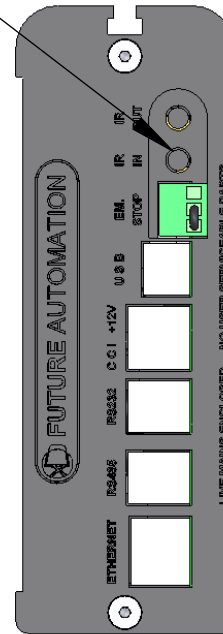
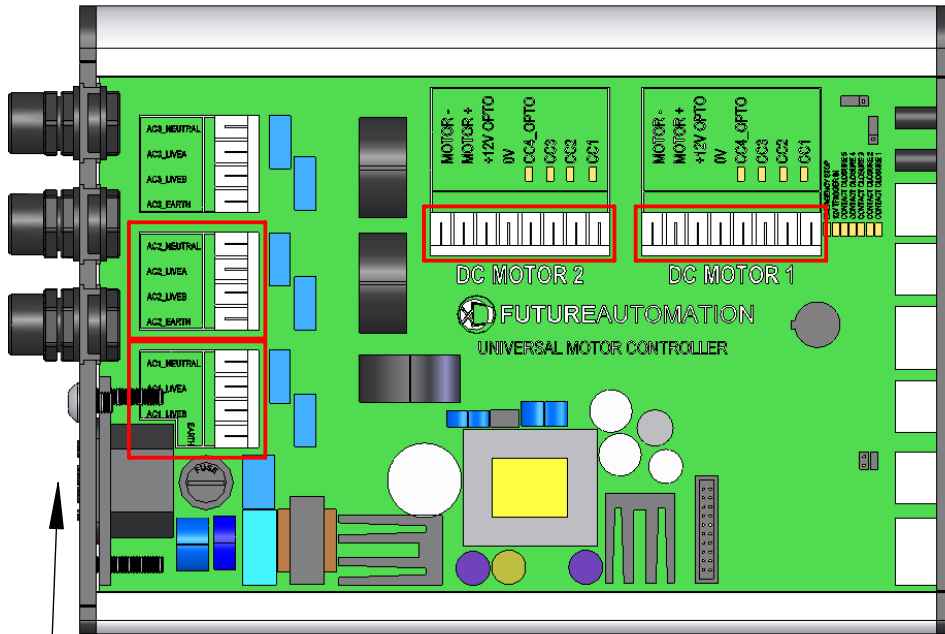


## Electrical Connections

The PLH mechanism must be connected to the AC1, AC2, DC1 and DC2 blocks of connections.



Remove this screw to release the lid  
 Connect the Infrared Sensor here



DETAIL A  
 SCALE 1.2 : 1



It is **VERY** important that when all of the electrical connections are made, the connector blocks are connected in the way shown above, with all the wires coming directly out the top of the connector blocks.

Connect the IEC Power Lead Here



# PLH Plasma Lift Hinge Mechanism

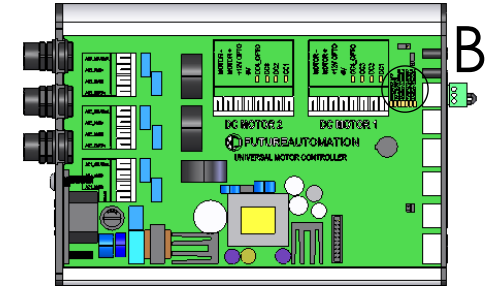
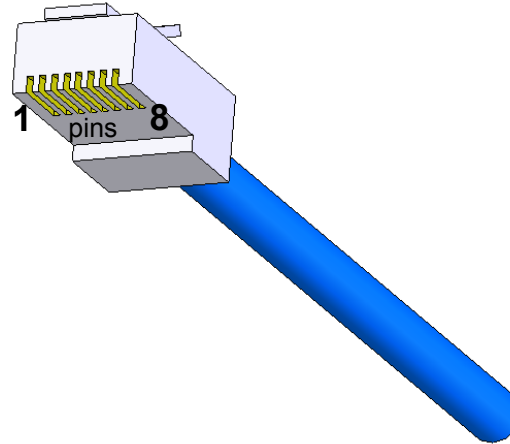
## Instruction Sheet

Sheet 14 of 17  
 ISSUE: 006  
 www.futureautomation.co.uk



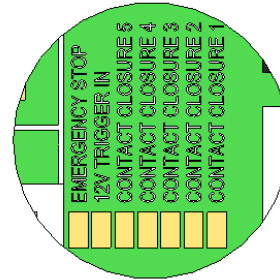
### Contact Closure

Use an RJ45 connector in the CC1 socket on the control box to operate via contact closure.



There are a number of LEDs which will light up when the corresponding contact closure connections are shorted together.

A red LED will light up when the emergency stop link is removed.



DETAIL B  
 SCALE 1.5 : 1

PIN	568 A	568 B	DESCRIPTION	ACTION
1	W/G	W/O	12V SUPPLY CURRENT LIMITED	
2	G	O	12V TRIGGER	When 12V is attached, device will go OUT. When 12V is removed, device will go IN.
3	W/O	W/G	GROUND	
4	BL	BL	DEVICE TOGGLE	Momentary short to ground will switch the device between states of IN / OUT. CC5
5	W/BL	W/BL	DEVICE IN LATCHED	Momentary short to ground, will make screen go UP and HINGE. CC4
6	O	G	DEVICE STOP	When shorted to ground, stops device in current position. CC3
7	W/BR	W/BR	DEVICE OUT	Momentary short to ground will make screen go UP but NOT HINGE. CC2
8	BR	BR	DEVICE IN	Momentary short to ground will make device go IN. CC1



# FUTUREAUTOMATION



## RS232

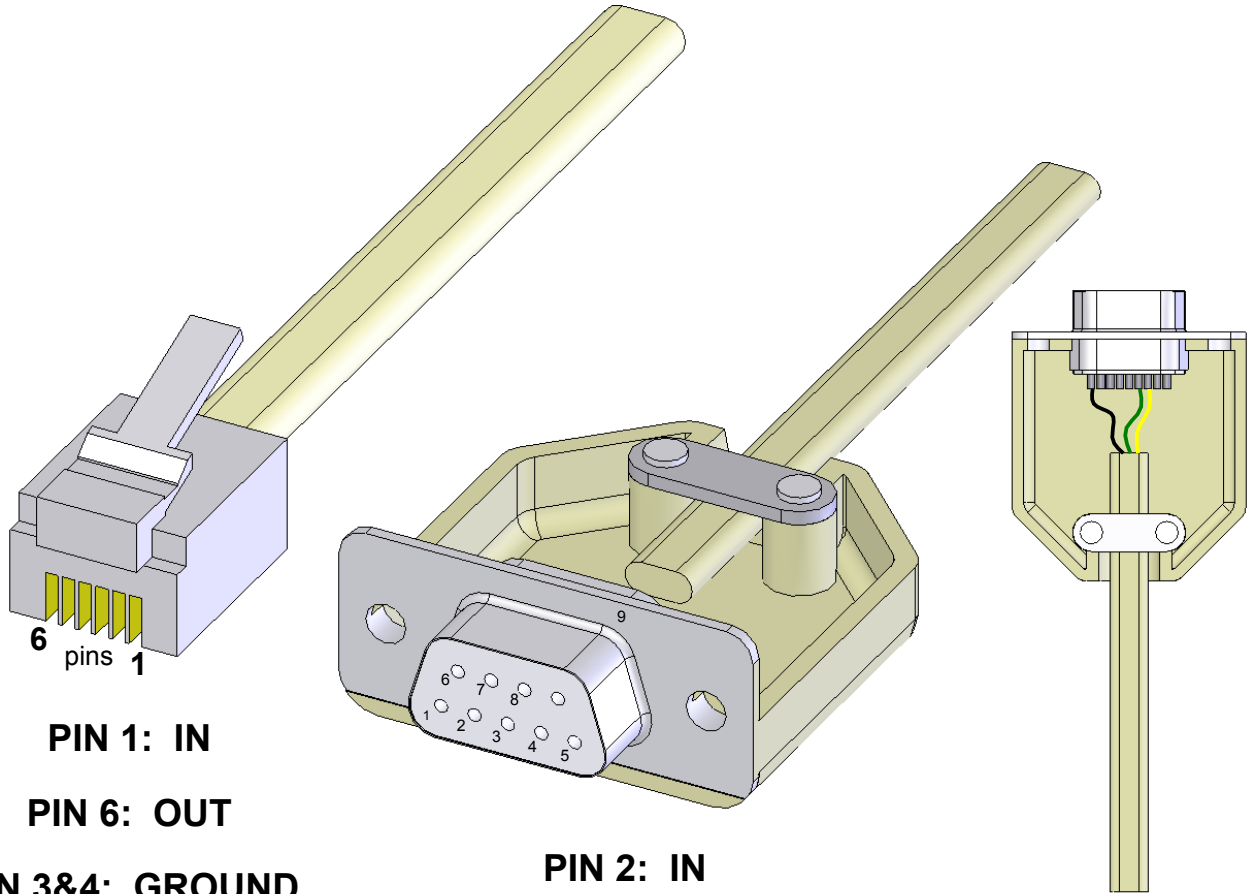
Use an RJ11 connector in the socket marked RS232 on the control box to operate using RS232.

### DETAILS

Band rate: 9600  
Stop bit: 1  
Parity: None  
Databits: 8

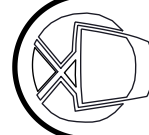
### PROTOCOL

ASCI  
fa in, = Device IN  
fa out, = Device UP and HOME  
fa home, = Device UP back to HOME  
fa stop, = Device STOP  
fa preset, = Device UP and to MEMORY  
fa left, = Device UP and to the LEFT  
fa right, = Device UP and to the Right

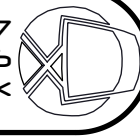


**PIN 1: IN**  
**PIN 6: OUT**  
**PIN 3&4: GROUND**

**PIN 2: IN**  
**PIN 3: OUT**  
**PIN 5: GROUND**







## Operation Details

### DC2

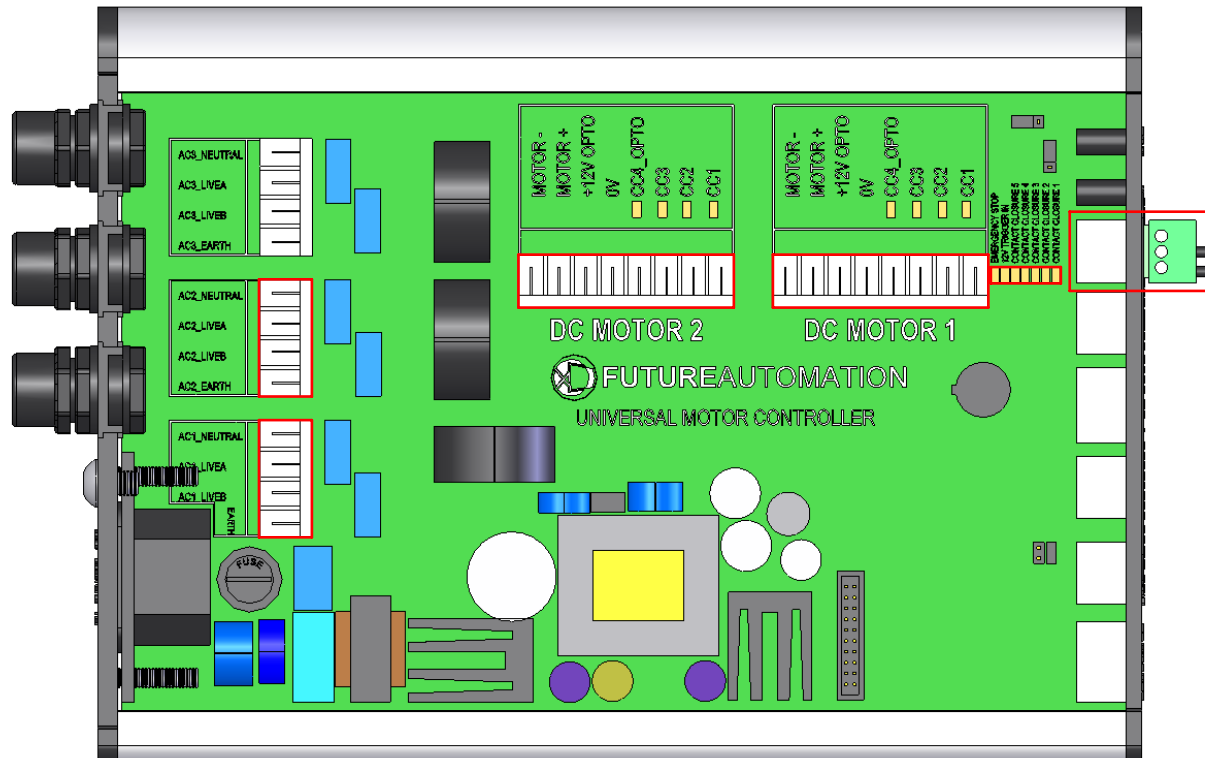
A low voltage connection for the switches in the mechanism. The LEDs indicate the state the mechanism is in.

CC1 Not Lit: Hinge is IN  
 CC2 Flashes: Hinge is OUT  
 CC1 & CC2 Lit: Home position

### DC1

A low voltage connection for the switches in the mechanism. The four LEDs indicate the state the mechanism is in.

CC1 Not Lit: Flap is OPEN  
 CC2 Not Lit: Flap is CLOSED  
 CC3 Not Lit: Beam is DOWN  
 CC4 Not Lit: Beam is UP



### Contact Closure LEDs

To show the contact closure operation is working correctly. LEDs are on when connections are shorted together.

### EMERGENCY STOP

This connection will stop all functions of the mechanism once broken / removed. Red LED will also be on.

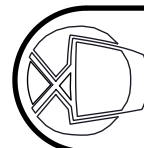
### DC2

Gives an output to control the Plasma Hinge motor.

### AC1

Gives an output of 240V(or 110V) to control the Plasma Lift motor.

Outputs stay live for 60 seconds after the OUT or IN functions are selected.

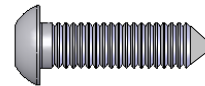




## Supplied Fixings

The fixings immediately below are the standard PL fixings supplied with every PL product. There will be one other pack of fixings supplied, containing fixings that are specific to the particular screen being mounted on the PL product.

**M6 x 25mm  
 Pointed x 8**



GROUP A		VESA	GROUP C	
M4 x 16mm x8	M5 Washers x8	M4 x 16mm x6	M4 x 16mm x4	M8 Washers x6
M5 x 12mm x8	M6 Washers x6	M4 x 20mm x6	M5 x 16mm x4	
M6 x 16mm x6		M5 x 20mm x4	M5 x 20mm x4	M8 Rawl Bolts x6
M8 x 16mm x6	Spacers 18 OD 8 ID 10mm x8	M5 x 30mm x4	M5 x 30mm x4	
M8 x 25mm x4	Spacers 18 OD 8 ID 15mm x4	M5 x 35mm x4	M5 x 50mm x4	Spacers 15 OD 6 ID 15mm x4
M8 x 30mm x4	Spacers 18 OD 8 ID 45mm x4	M6 x 20mm x4	M6 x 16mm x4	Spacers 15 OD 6 ID 30mm x4
M8 x 50mm x4			M8 x 60mm x6	Spacers 20 OD 6 ID 3mm x4
M8 x 60mm x4		Spacers 20 OD 6 ID 3mm x8		
M8 x 80mm x4				

